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## SNAP LOCK WARDROBE

### Assembly Information

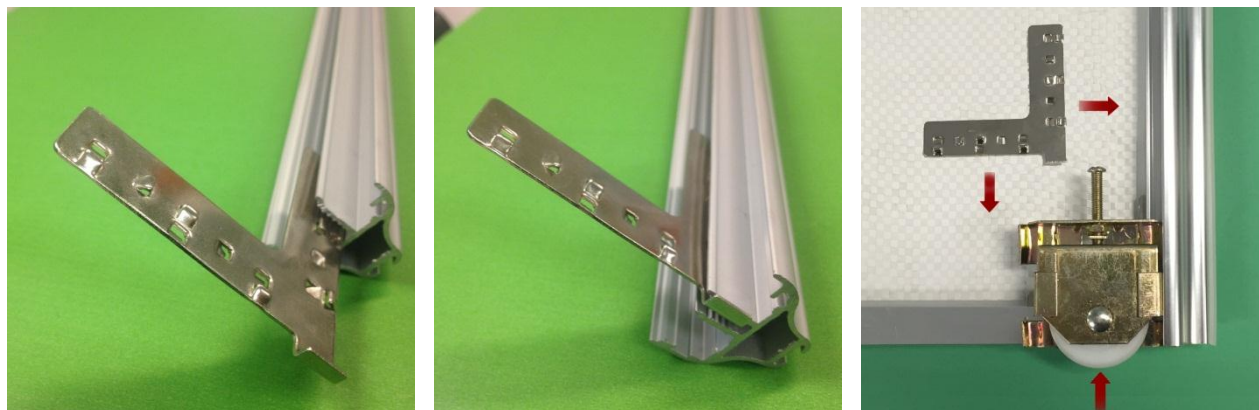


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## SNAP LOCK ROBE ASSEMBLY INSTRUCTIONS FOR STANDARD AND MICRO

Although the **SNAP LOCK ROBE** assembly is simple in its manufacturing process, these are some helpful hints which will assist in fabrication. Following the easy steps listed below will prove how simple the system really is.

1. Using the cutting formula provided with your price list, calculate the sizes required for both the aluminium frame as well as the panel/mirror that the frame is to go around.
2. Once you have cut the aluminium to size, the corner stakes should then be tapped into the ends of each side stile. Do not hit the top of the corner stake sticking out of the side stile as it will bend. While there is no left or right corner stake, there is a curved lip on one end. This lip hooks around the end of each side stile.



3. Your panel or mirror when cut to size should be face down on the assembly bench.
4. When using mirror, the 4mm glazing channel should be put around the edge of the mirror. Start at the centre of one end and continue back to where you started. Ensure a neat cut to the glazing channel so that the two ends meet without leaving any gap.
5. When using a 7.5mm board, a 7.5mm channel will be required and the same process as the 4mm mirror should be followed.
6. When using 10mm gyprock, the snap lock stile has been designed to grip onto the gyprock without the use of wedges.  
If the gyprock is thinner than 10mm, you can use a 1mm wedge to hold it in place. This is also required when using 9mm craftwood.
7. It is recommended that the top and bottom rails are tapped into place first. This process will centre where the side stiles are to go.
8. Now that the top and bottom rail are in place, line up the side stiles by feeding the corner stakes at either end into the top and bottom rail. By doing this, the side stiles will be held in place while you tap them onto the panel/mirror.

**9.** Once the frame is around the panel/mirror, line the wheel up where it slides into the side stile. The wheel is designed to slide into the side stile to give the frame extra strength. We recommend that the wheel is removed before positioning the carriage into place. Gently tap the carriage so the side tags slide into the stile. The bottom tag will clip over the rail of the door holding it firmly in place. Replace the wheel into the metal carriage.

**10.** The top nylon guides are designed to be fitted the same way as the wheel is. The sides of the guide slide into the side stile and the lip on the underside of the guide when tapped into position will clip onto the top rail.



The cutting formulas and assembly instructions are used as guidelines. It is possible to manipulate the cutting and assembly formulas to further suit your fabrication needs. For example, the aluminium can be cut to achieve great overlaps, or more adjustment in the height can be created by the changes you make to the original cutting formulas.

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